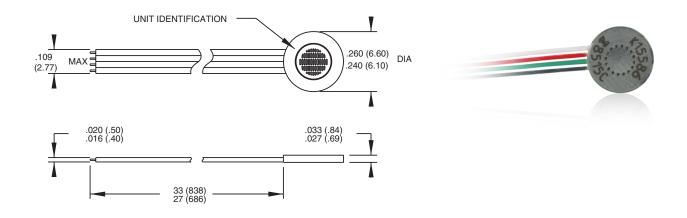


Piezoresistive pressure transducer

Model 8515CM43 -15, -50



Key features

- 15 and 50 psia ranges
- 200 mV full range
- Low profile, 0.030 inch thin
- Absolute reference

Description

Model 8515CM43 is a rugged, miniature, high sensitivity piezoresistive pressure transducer available in 15 and 50 psia full scale ranges. It is surface-mounted and measures 0.030 inch thin by 0.250 inch diameter (0.76 mm x 6.3mm). Full scale output is 200 mV with high overload capability, high frequency response, very low base strain sensitivity and excellent temperature performance.

Because of its very small size, model 8515CM43 can be installed on curved surfaces with minimal effect on laminar air or hot gas flow. For a flush fit, 8515CM43 and leadwires can be recessed into the mounting surface. A protective screen is provided to protect against particle impingement and a protective gel coating to mitigate short term moisture exposure. 8515CM43 is suitable for use on small-scale models in wind tunnel tests, as well as on aerodynamic surfaces during flight tests. Other uses include helicopter or turbine blade surface pressure measurements.

8515CM43 includes a special temperature compensation range of -30°F to 170°F (-34°C to 77°C).

A rubber fairing, PN 30042, is an available accessory for airflow smoothing for flight test applications.



Piezoresistive pressure transducer | Model 8515CM43 -15, -50

The following performance specifications are referenced at $+75^{\circ}F$ ($+24^{\circ}C$) and 100 Hz, unless otherwise noted. Calibration data, traceable to National Institute of Standards and Technology (NIST), is supplied.

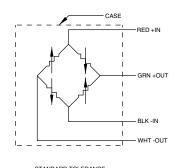
Full scale output 200 mV typical (130 mV minimum) at 10.0 Vdc Supply voltage [9] 10.0 Vdc recommended, 12 Vdc maximum Active four-arm piezoresistive bridge Polarity Positive output for increasing pressure Resistance Input 2700 ohms typical, 2000 ohms minimum Output 1500 ohms typical, 2200 ohms minimum Isolation 100 megohms minimum at 50 volts; leads to case, leads to shield, shield to case Noise 5 microvolts rms typical, dc to 50 000 Hz; 50 microvolts rms maximum, dc to 50 000 H Mechanical Case material Case material Stainless steel 300 series CRES Cable, integral [11] 4 conductor No. 36 AWG solid S.P.C., ETFE insulated Dead volume 0.0004 cubic inches (0.0065 cc) Mounting [7] [8] [10] RTV bond to flat surface Weight 0.08 gram (cable weighs 2.5 grams/meter) Environmental Operating Temperature -65°F to +250°F (-54°C to 121°C) Isolation resistance greater than 100 MOhm at 50Vdc when tested per MIL-STD-202E, Method 103B, Test Condition B	Dynamic characteristics	Units	-15	-50
Morphise sensitivity 1	Range	psia	0–15	0–50
Combined: non-linearity, non-repeatability, pressure hysteresis [2] % FSO RSS max 0.5 0.5 0.5 Non-linearity, independent % FSO typ 0.2 0.2 0.2 Non-repeatability % FSO typ 0.1 0.1 0.1 Non-repeatability % FSO typ 0.1 0.5 Non-repeatability % FSO typ 0.1 0.5 Non-repeatability % FSO max ±20 ±20 Non-repeatability % FSO max ±20 ±20 Non-repeatability from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % FSO max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % FSO max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°F (24°C) Non-repeatability shift from 0°to +200°F (-18°C to +93°C), Ref to 75°C (-18°C to +93°C), Ref to 75°	-	•		
pressure hysteresis [2]	•	The Street	,	- (-)
Non-linearity, independent	3.	% FSO RSS max	0.5	0.5
Non-repeatability % FSO typ 0.1 0.1 0.1 Pressure hysteresis % FSO typ 0.1 0.1 0.1 Pressure hysteresis % FSO typ 0.1 0.1	•	% FSO tvp		
Pressure hysteresis % FSO typ 0.1 0.1 Zero measurand output [3] mV max ±20 ±20 Zero shift after 3X range % 3X FSO max 0.5 0.5 Thermal zero shift from 0°F to +200°F (18°C to +93°C), Ref to 75°F (24°C) % FSO max ±3 ±3 Thermal sensitivity shift from 0°F to +200°F (18°C to +93°C), Ref to 75°F (24°C) % max ±3 ±3 Resonance frequency [4] Hz 180 000 320 000 Non-linearity at 3X range % 3X FSO 1 1 Thermal transient response per [5] psi/F 0.03 0.05 ISA-337.10, para. 6.7, procedure I [5] psi 0.25 0.8 Warm-up time [6] ms 1 1 Acceleration sensitivity psi 0.002 0.002 Base strain sensitivity at 250 microstrain Elestomer mounting [7] psi 0.004 0.013 Bill scale output 200 mV typical (130 mV minimum) at 10.0 Vdc 10.0 Vdc recommended, 12 Vdc maximum Resistance Input 2700 ohms typical, 2000 ohms minimum 10.0 Vdc recommended, 12 Vdc maximum	The state of the s	• 1		
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Say SFSO max 0.5 0.5		· · · · · · · · · · · · · · · · · · ·		
Thermal sero shift from 0°F to + 200°F (-18°C to +93°C), Ref to 75°F (24°C) % FSO max				
### Thermal sensitivity shift ### From OF to 2400°F (18°C to 493°C), Ref to 75°F (24°C) ### Resonance frequency [4] ### Resonance frequency [S .	70 071 00 max	0.0	0.0
Thermal sensitivity shift from 0°F to +200°F (-18°C to +93°C), Ref to 75°F (24°C) % max		% ESO max	±3	±3
From O'F to +200F (-18°C to +93°C), Ref to 75°F (24°C)		70 1 3 0 1 1 d x	=0	_0
Hz	-	% max	+3	+3
Non-linearity at 3X range				
Thermal transient response per psi/F 0.003 0.005 ISA-S37-10, para. 6-7, procedure I [5] Photoflash response psi 0.25 0.8 Warm-up time [6] ms 1 1 Acceleration sensitivity psi/g 0.0002 0.0002 Bustr pressure (diaphragm) psi min 75 250 Base strain sensitivity at 250 microstrain Elastomer mounting [7] psi 0.004 0.013 Rigid mounting [8] psi 0.007 0.023 Electrical Full scale output 200 mV typical (130 mV minimum) at 10.0 Vdc Supply voltage [9] 10.0 Vdc recommended, 12 Vdc maximum Electrical configuration Active four-arm piezoresistive bridge Polarity Positive output for increasing pressure Resistance Input 2700 ohms typical, 2000 ohms minimum Output 1500 ohms typical, 2000 ohms minimum Solation 100 megohms minimum at 50 volts; leads to case, leads to shield, shield to case Noise 5 microvolts rms typical, dc to 50 000 Hz; 50 microvolts rms maximum, dc to 50 000 Mechanical Stainless steel 300 series CRES Case material Stainless steel 300 series CRES Cable, integral [11] 4 conductor No. 36 AWG solid S.P.C., ETFE insulated Dead volume 0.0004 cubic inches (0.0065 cc) Mounting [7] [8] [10] RTV bond to flat surface Weight 0.08 gram (cable weighs 2.5 grams/meter) Environmental Case Conductor Case C	· · ·			
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Warm-up time [6] ms 1 1 Acceleration sensitivity psi/g 0.0002 0.0002 Burst pressure (diaphragm) psi amin 75 250 Base strain sensitivity at 250 microstrain The strain sensitivity at 250 microstrain 0.004 0.013 Elastomer mounting [7] psi 0.007 0.023 Electrical Electrical Electrical 200 mV typical (130 mV minimum) at 10.0 Vdc Supply voltage [9] 10.0 Vdc recommended, 12 Vdc maximum Electrical configuration Polarity Positive output for increasing pressure Resistance Input 2700 ohms typical, 2000 ohms minimum Output 1500 ohms typical, 2200 ohms minimum Isolation 100 megohms minimum at 50 volts; leads to case, leads to shield, shield to case Noise 5 microvolts rms typical, dc to 50 000 Hz; 50 microvolts rms maximum, dc to 50 000 F Mechanical Case material Stainless steel 300 series CRES Cable, integral [11] 4 conductor No. 36 AWG solid S.P.C., ETE insulated<	·	nei	0.25	0.8
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Environmental Operating Temperature -65°F to +250°F (-54°C to 121°C) Humidity Isolation resistance greater than 100 MOhm at 50Vdc when tested per MIL-STD-202E, Method 103B, Test Condition B				
Operating Temperature -65°F to +250°F (-54°C to 121°C) Humidity Isolation resistance greater than 100 MOhm at 50Vdc when tested per MIL-STD-202E, Method 103B, Test Condition B	Weight	0.08 gram (cable weighs 2	2.5 grams/meter)	
Humidity Isolation resistance greater than 100 MOhm at 50Vdc when tested per MIL-STD-202E, Method 103B, Test Condition B	Environmental			
Method 103B, Test Condition B	Operating Temperature			
· · · · · · · · · · · · · · · · · · ·	Humidity	9		
	Calibration	· .		

Piezoresistive pressure transducer | Model 8515CM43 -15, -50

Accessories		
Options	Description	8515CM43
30042	Mounting pad	Optional
EW862	4 conductor ribbon cable	Optional

Notes

- 1. A precise value for sensitivity is measured and provided for each unit.
- 2. FSO (Full Scale Output) is defined as transducer output from 0 to +FS, which is nominally 200 mV.
- 3. Zero Measurand Output (ZMO) is the transducer output with 0 psia applied.
- 4. The cavity in the housing around the diaphragm may result in a low amplitude minor resonance near 70 kHz.
- 5. Significantly higher thermal transient errors occur if the excitation voltage exceeds 10 Vdc. For sensitive phase change studies, many users reduce the excitation voltage to 5 or even 1 volt.
- 6. Warm up time is defined as lapsed time from excitation voltage "turn on" until the transducer output is within 1% of reading accuracy.
- 7. Recommended mounting is .002 to .005 inch thickness of an RTV adhesive, such as Dow Corning Silastic® 738, or General Electric RTV 118.
- 8. Rigid mounting using cyanoacrylate adhesive. Use of a rigid adhesive makes removal without damage extremely difficult.
- 9. Use of excitation voltages above 10 Vdc requires manufacture and calibration at that voltage since thermal errors increase with high excitation voltages. If the unit is operated in a vacuum, excitation voltages above 10 volts may damage the unit.
- 10. Extreme care must be exercised in order to remove a mounted unit without damage. Use of solvents to remove the mounting adhesive may damage joints in the case of the unit.
- 11. Cable lengths longer than 40 inches include a splice due to test equipment limitations.
- 12. Maintain high levels of precision and accuracy using Endevco's factory calibration services. Call Endevco's inside sales force at 866-ENDEVCO for recommended intervals, pricing and turn-around time for these services as well as for quotations on our standard products.
- 13. Model number defintion:



STANDARD TOLERANCE INCHES (MILLIMETERS) .XX = +/- .03 (.X = +/- .8) .XXX = +/- .010 (.XX = +/- .25)



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