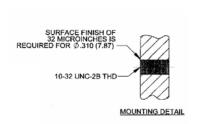
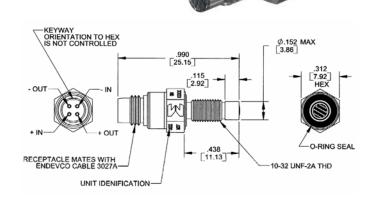


# Piezoresistive pressure transducer

Model 8530CM37





## **Key features**

15, 50 and 100 psia ranges

**High Sensitivity** 

Absolu<u>te reference</u>

Linear to 3X range

### **Description**

Model 8530CM37 is a miniature, high sensitivity piezoresistive pressure transducer for measuring absolute pressure. The volume behind the diaphragm is evacuated and glass sealed to provide an absolute pressure reference. Full scale output is 225 mV with high overload capability and high frequency response. It is available in ranges from 15, 50 and psia to 100 psia. 8530BM37 is available for higher pressure ranges.

Endevco pressure transducers feature a four-arm strain gage bridge ion implanted into a unique sculptured silicon diaphragm for maximum sensitivity and wideband frequency response. Self-contained hybrid temperature compensation provides stable performance over the temperature range of 0°F to 200°F (-18°C to +93°C). Endevco transducers also feature excellent linearity (even to 3X range), high shock resistance, and high stability during temperature transients.

8530CM37 has been used successfully in many blast test situations. For this application, a protective coating is recommended to eliminate photoflash sensitivity and provide particle impingement protection. This coating does not degrade the superior dynamic response characteristics of the sensor.





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The following performance specifications are typical values, referenced at  $+75^{\circ}F$  ( $+24^{\circ}C$ ) and 100 Hz, unless otherwise noted. Calibration data, traceable to National Institute of Standards and Technology (NIST), is supplied.

nge nsitivity ombined: non-linearity,	Units	-15	-50	-100
nsitivity				
•	psia	0–15	0–50	0–100
ombined: non-linearity,	mV/psi typ (min)	15.0 (9.3)	4.5 (2.8)	2.25 (1.4)
1.44				
n repeatability, pressure hysteresis [1]		0.5	0.4	0.4
Non-linearity, independent	% FSO typ	0.15	0.1	0.1
Non-repeatability	% FSO typ	0.1	0.1	0.1
Pressure hysteresis	% FSO typ	0.1	0.1	0.1
ro measurand output [2]	mV max	±20	±20	±20
ero shift after 3X range	±% 3X FSO max	0.2	0.2	0.2
ermal zero shift	0/ =00			
From 0 to 200°F (-18°C to +93°C)	±% FSO max	3	3	3
ermal sensitivity shift		_	_	_
From 0 to 200°F (-18°C to +93°C)	±% max	3	3	3
sonance frequency	Hz	180 000	320 000	500 000
on-linearity at 3X range	% 3X FSO	1	1	1
ro shift with mounting torque				
15 lbf-in. (1.7 Nm)	% FSO	0.2	0.5	0.5
ermal transient response per	psi / °F	0.003	0.003	0.01
A-S37.10, PARA. 6.7, procedure I [3]	psi / °C	0.005	0.005	0.018
otoflash response [4]	equiv psi	0.1	0.3	0.6
arm-up time [5]	ms	1	1	1
celeration sensitivity	equiv. psi/g	0.00015	0.00015	0.00015
ırst pressure (diaphragm)	psia min	75	250	400
sse pressure [6]	psia min	1000	1000	1000
ectrical				
II scale output	225 mV typical (140 mV	/ minimum) at 10.0 Vdc		
pply voltage [7]	10.0 Vdc recommended, 15 Vdc maximum			
ectrical configuration	Active four-arm piezoresistive bridge			
larity	Positive output for increasing pressure			
sistance	·			
Input	2600 ohms typical, 170	0 ohm minimum		
Output	1500 ohms typical, 2200 ohms maximum			
Isolation	100 megohms minimum at 50 Volts, leads to case, leads to shield, shield to case			
	5 microvolts rms typical, DC to 50 000 Hz; 50 microvolts rms maximum, DC to 50 000 Hz			
pise	5 microvolts rms typica	I, DC to 50 000 Hz; 50 microv	olts rms maximum, DC to 50	000 Hz
echanical				
ase, material	Stainless steel (17-4 PH	CRES)		
onnector receptacle	Integral welded 4-pin receptacle, mates with 3027B, 4-conductor No. 32 AWG ETFE insulated leads, braided shield, silicone jacket			
ead volume port (+)	0.0003 cubic inches (0.0	005 cc)		
ounting/torque	10-32 UNF-2A threaded case 0.438 inch (11.12 mm) long / 15 ±5 lbf-in (1.7 ±0.6 Nm)			
eight	2.3 grams (cable weighs 9 grams/meter)			
vironmental		- ,		
			h	
edia [8]	Internal seals are epoxy compatible with clean dry gas media. Media is exposed to CRES, ceramic, silicon, Parylene C, epoxy, silicone rubber, and the O-Ring.			
mperature [9]	-65°F to +250°F (-54°C t	o +121°C)		
oration	1000 g pk			
cceleration	1000 g			
ock	20 000 g, 100 microsec	ond haversine pulse		
umidity	Isolation resistance greater than 100 megohms at 50 V when tested per MIL-STD-202E, method 103B, test condition			

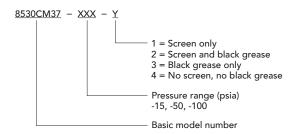
Calibration includes: range, sensitivity, non-linearity, non-repeatability, hysteresis, zero measurand output, zero shift after 3X range, thermal zero shift and thermal sensitivity shift.

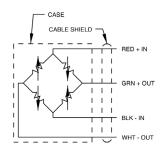
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Accessories				
Product	Description	8530C		
EHR93	O-ring, Viton	Included		
EHR96	O-ring, fluorosilicone	Optional		
24328-3	4 conductor shielded cable, white	Optional		
3027B-120	10 foot mating cable	Included		

#### **Notes**

- 1. FSO (Full Scale Output) is defined as transducer output change from 0 psia to + full scale pressure.
- 2. Zero Measurand Output (ZMO) is the transducer output with 0 psia applied.
- Significantly higher thermal transient errors occur if the excitation voltage exceeds 10 Vdc. For sensitive phase change studies, many users reduce the excitation to 5 Vdc or even 1 Vdc.
- 4. Per ISA-S37.10, Para. 6.7, Proc. II. The metal screen partially shields the silicon diaphragm from incident radiation. Accordingly, light incident at acute angles to the screen generally increases the error by a factor of 2 or 3.
- 5. Warm-up time is defined as elapsed time from excitation voltage "turn on" until the transducer output is within ±1% of reading accuracy.
- 6. Case pressure identifies media containment pressure in the event of diaphragm rupture.
- 7. For best results when using excitation voltages other than 10.0 Vdc, it is recommended that the transducer be calibrated at the desired excitation during manufacture. Otherwise larger thermal errors may occur, especially at voltages above 10 Vdc.
- 8. O-ring, EHR93 Parker 5-125, compound V747-75 (Viton®) is supplied unless otherwise specified on purchase order. Fluorosilicone O-ring, EHR96 Parker material L677-70, for leak tight operation below 0°F is available on special order.
- Maintain high levels of precision and accuracy using Endevco's factory calibration services. Call Endevco's inside sales force at 866-ENDEVCO for recommended intervals, pricing and turn-around time for these services as well as for quotations on our standard products.







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