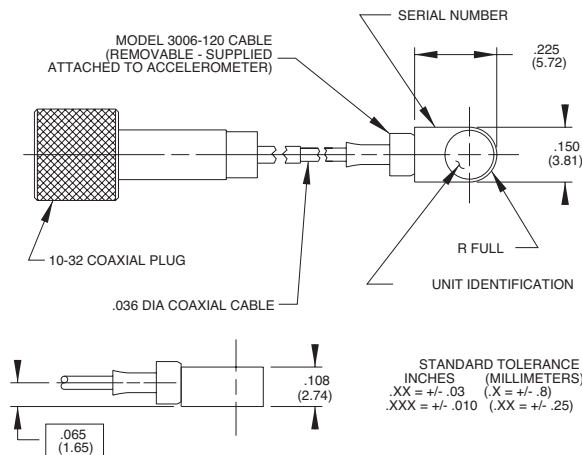
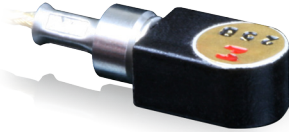


Isotron[®] accelerometer

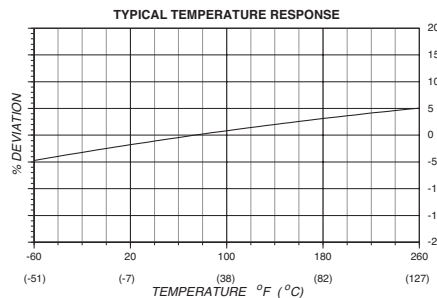
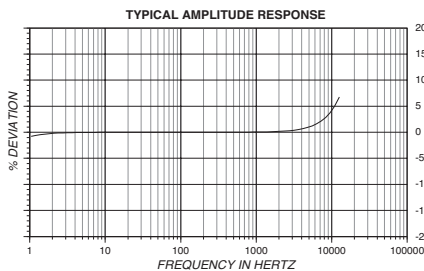
Model 25B



Model 25B Isomin™ is an extremely small, adhesive mounted piezoelectric accelerometer with integral electronics, designed specifically for measuring vibration on very small objects. The unit weighs only 0.2 gm, reducing unwanted mass loading effects. The model 25B offers a flexible, detachable coaxial cable which can be replaced by the user in the field. This feature provides extended service life when repetitive installations or heavy use are expected. Model 25B is ideal for measuring vibration in scaled models, small electronic components, and biomedical research. Model 25A is available if integral wires are desired in place of the removable cable. An optional triaxial mounting block (model 2950M16) is available for setting up three-axis measurement.

The Model 25B features Endevco's Piezite[®] type P-8 sensing element operating in shear mode. The internal electronics inside the accelerometer convert high impedance input into low impedance voltage output through the same cable that supplies the required 4 mA constant current power. Signal ground is isolated from the mounting surface of the unit by a hard anodized surface. A removal tool is included for proper removal in the field.

Endevco signal conditioner models 123, 133, 4416B, 4999, 2793, and 2775B or 6634C or Oasis 2000 (4990A-X with cards 428 and/or 433) computer controlled system are recommended for use with these accelerometers.



Key features

- Low impedance output
- World's smallest Isotron
- Detachable coaxial cable
- Light weight (0.2 gm)
- Ground isolated

Our measurement product competencies:

Piezoelectric accelerometers | Piezoresistive accelerometers | [Isotron accelerometers](#) | Variable capacitance accelerometers | Pressure transducers | Acoustic sensors | Electronic instruments | Calibration systems | Shakers | Modal hammers | Cable assemblies

Isotron[®] accelerometer

Model 25B

Specifications

The following performance specifications conform to ISA-RP-37.2 (1964) and are typical values, referenced at +75°F (+24°C) and 100 Hz, unless otherwise noted. Calibration data, traceable to National Institute of Standards and Technology (NIST), is supplied.

Dynamic characteristics	Units	25B
Range	g	±740
Voltage sensitivity		
Typical	mV/g	5
Minimum	mV/g	4
Frequency response		See typical amplitude response
Resonance frequency		
Typical	kHz	50
Minimum	kHz	45
Amplitude response		
±5%	Hz	2 to 8000
±1 dB	Hz	1 to 12 000
Temperature response		See typical curve
Transverse sensitivity	%	≤ 5
Amplitude linearity	%	< 2 to full scale
Output characteristics		
Output polarity		Acceleration directed into base of unit produces positive output
DC output bias voltage	Vdc	+8.5 to +11.5
-67°F to +257°F (-55°C to +125°C)	%	±5 typical
Output impedance	Ω	≤ 600
Full scale output voltage	V	±3.7
Residual noise	equiv. g rms	≤ 0.007
Grounding		Signal ground isolated from mounting surface
Power requirement		
Supply current [1]	mA	+3.5 to +4.5
Voltage	Vdc	+18 to +24
Warm-up time	sec	< 3
Environmental characteristics		
Temperature range	°F (°C)	-67 to +257 (-55 to +125)
Humidity		Epoxy sealed, non-hermetic
Sinusoidal vibration limit (survival)	g pk	1000
Shock limit (survival) [2]	g pk	2000
Base strain sensitivity	equiv. g pk/μstrain	0.002
Electromagnetic sensitivity	equiv. g rms/gauss	0.09
Acoustic sensitivity at 140 dB SPL	equiv. g	0.008
Physical characteristics		
Dimensions		See outline drawing
Weight without cable	oz (gm)	0.01 (0.2)
Case material		Aluminum alloy, hard anodized
Mounting [3]		Adhesive
Calibration		
Supplied:		
Sensitivity	mV/g	
Transverse sensitivity	%	
Frequency response	%	20 Hz to 12 kHz

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Isotron® accelerometer

Model 25B

Accessories

Product	Description	25B
3006-120	Cable assembly, 10 ft, attached	Included
32279	Mounting wax	Included
31836	Removal tool	Included
2950M16	Triaxial mounting block	Optional
123	Signal conditioner	Optional
133	Signal conditioner	Optional

Notes

- Excessive current supply may cause permanent damage to accelerometer.
- Short duration shock pulses, such as those generated by metal-to-metal impacts, may excite transducer resonance and cause linearity errors. See Tech Paper 290 for more details.
- Adhesives such as petro-wax, hot-melt glue, and cyanoacrylate epoxy (super glue) may be used to mount the accelerometer temporarily to the test structure. To remove an epoxy-mounted accelerometer, first soften the epoxy with an appropriate solvent and then twist the unit off with the supplied removal wrench. Striking or applying excessive torque to break the glue bond will cause permanent damage to the transducer. Damage to sensors caused by inappropriate removal procedures are not covered by Endevco's warranty.
- Follow the instruction manual carefully when replacing the cable assembly in the field.
- Maintain high levels of precision and accuracy using Endevco's factory calibration services. Call Endevco's inside sales force at +1 (866) 363-3826 for recommended intervals, pricing and turn-around time for these services as well as for quotations on our standard products.

Contact

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Continued product improvement necessitates that Endevco reserve the right to modify these specifications without notice. Endevco maintains a program of constant surveillance over all products to ensure a high level of reliability. This program includes attention to reliability factors during product design, the support of stringent Quality Control requirements, and compulsory corrective action procedures. These measures, together with conservative specifications have made the name Endevco synonymous with reliability.

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